

### Pocketable nut rivet setter II HNC24M/HNC25M/HNC26M

LOBSTER nut rivet ECO package

material

## Nutthreads (female threads) can be prepared in thin plates and pipes. Useful for various applications

Nut threads can be easily prepared with the LOBSTER nut rivets.

Anyone can easily set the LOBSTER nut rivets. Complicated setup and manipulation are not required.

 Mounting accessory parts

Work is easy Set the mandrel, and tighten the hexagon nut.

#### Mounting small articles to a shed or fence



LOBSTER nut rivet:

Blind nut rivet that can easily prepare nut threads (female threads) from one side of a base material, even with a difficult-to-tap thin plate, or a closed cross-section whose back surface cannot be accessed by hand.



# Smooth surface with low projection

Fastening LOBSTER nut rivets of small flange type with low projection



## Smooth surface with less denting

With the conventional product, the flange footprint remains marked in the base material. However, the small-flange type leaves a smooth finish without denting the flange.



## For applications that need corrosion resistance and strength

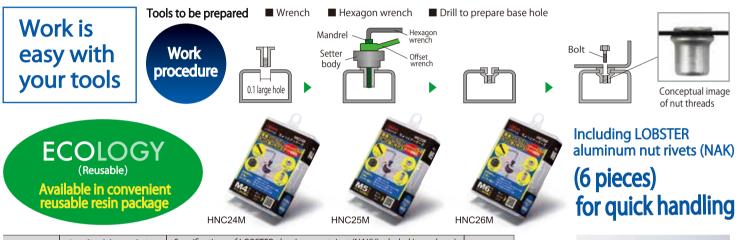
#### Fastening LOBSTER stainless-steel nut rivets (NTK) is also possible.



Contents of set

LOBSTER nut rivet

Hexagon nut 2 pieces (1 spare)



	Appli	Applicable tool size			Specifications of LOBSTER aluminum nut rivet (NAK)(included in package)							
Mode	Offset wrench	Hexagon wrench	Drill size	Plate thickness	Applicable	Dimensions				Torque	Thread	JAN Code (4963202-)
	width across flats	width across flats	(Base hole diameter)	suitable for fastening	thread size	D	d	Т	L	strength	shear strength	(4903202-)
HNC24	<b>vi</b> 7	3	φ6.1 mm	M4×0.7	1.0~2.0 mm	φ6.0 mm	¢6.8 mm	0.5 mm	11.3 mm	4 <u>.</u> 9 N∙m	4.0 kN	002752
HNC25	<b>v</b> 8	4	φ7.1 mm	M5×0.8	1.0~3.2 mm	φ7.0 mm	<i>φ</i> 8.0 mm	0 <u>.</u> 5 mm	12,5 mm	7 <u>.</u> 8 N∙m	6.4 kN	002769
HNC26	<b>vi</b> 10	5	φ9.1 mm	M6×1.0	1.0~3.2 mm	φ9.0 mm	¢10.0 mm	0.5 mm	14.6 mm	14.7 N∙m	10.8 kN	002776

\* The specified strength may not be obtained with soft or thin base material.



#### Set of mandrels and hexagon nuts for replacement

Model	Contents of set	JAN Code (4963202-)
HNCMN4	M4 mandrel: 3 pieces, M4 hexagon nut: 6 pieces	002783
HNCMN5	M5 mandrel: 3 pieces, M5 hexagon nut: 6 pieces	002790
HNCMN6	M6 mandrel: 2 pieces, M6 hexagon nut: 4 pieces	002806

Before using the product, carefully read through the instruction manual included with the product to thoroughly familiarize yourself with the content.
 Be careful not to tighten the LOBSTER nut rivets excessively. Excessive tightening may damage the threads of the nut rivets.
 Use the nut rivet setter within the range of plate thickness suitable for fastening the LOBSTER nut rivets.
 The setter does not perform adequately with plate that is outside of the suitable thickness range.

Specifications are subject to change without prior notice for improvement purposes. Dimensions are nominal values. There are some variations in dimensions. The reference price does not include consumption tax. Consumption tax shall be separately charged.

Monodzukuri solutions for professionals. Monodzukuri fun for everyone.

For purchase of additional nut rivets LOBSTER NUT RIVET ECO PACKAGE



⚠ To ensure safe use